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10/004,725	12/04/2001	Narayan Venkatasubramanyan	020431.0884	1188	
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i2 TECHNOLOGIES US, INC.			VAN DOREN, BETH		
DALLAS, T	CE, 11701 LUNA ROAD X 75234		ART UNIT	PAPER NUMBER	
ŕ			3623		
			DATE MAILED: 08/17/2000	DATE MAILED: 08/17/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)	
Office Action Summary		10/004,725	VENKATASUBRAMANYAN ET AL.	
		Examiner	Art Unit	
		Beth Van Doren	3623	
Period fo	The MAILING DATE of this communication apports. The MAILING DATE of this communication apports.	pears on the cover sheet with the	correspondence address	
WHIC - Exte after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPL CHEVER IS LONGER, FROM THE MAILING D asions of time may be available under the provisions of 37 CFR 1.1 SIX (6) MONTHS from the mailing date of this communication. Period for reply is specified above, the maximum statutory period re to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailin and patent term adjustment. See 37 CFR 1.704(b).	PATE OF THIS COMMUNICATION 136(a). In no event, however, may a reply be time will apply and will expire SIX (6) MONTHS from the cause the application to become ABANDONI	N. mely filed n the mailing date of this communication. ED (35 U.S.C. § 133).	
Status				
<i>'</i> —	Responsive to communication(s) filed on <u>26 J</u> This action is FINAL . 2b) This Since this application is in condition for alloward closed in accordance with the practice under the	s action is non-final. nce except for formal matters, pr		
Dispositi	on of Claims			
5)□ 6)⊠ 7)□ 8)□ Applicati	Claim(s) 1,4-8,11-15 and 18-43 is/are pending 4a) Of the above claim(s) is/are withdra Claim(s) is/are allowed. Claim(s) 1,4-8,11-15 and 18-43 is/are rejected Claim(s) is/are objected to. Claim(s) are subject to restriction and/or on Papers	wn from consideration. d. or election requirement.		
10)	The specification is objected to by the Examine The drawing(s) filed on is/are: a) accomplished any objection to the Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Examine States.	cepted or b) objected to by the drawing(s) be held in abeyance. Setion is required if the drawing(s) is ob	ee 37 CFR 1.85(a). Djected to. See 37 CFR 1.121(d).	
Priority ι	ınder 35 U.S.C. § 119			
a)	Acknowledgment is made of a claim for foreign All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Burea see the attached detailed Office action for a list	ts have been received. ts have been received in Applicat ority documents have been receiv u (PCT Rule 17.2(a)).	tion No ed in this National Stage	
2) 🔲 Notic 3) 🔲 Inforr	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail D 5) Notice of Informal I 6) Other:		

DETAILED ACTION

1. The following is a Final office action in response to communications filed 06/26/06. Claims 2, 3, 9, 10, 16, and 17 have been canceled. Claims 1, 8, 15, 22, 24, 30, 36, 42, and 43 have been amended. Claims 1, 4-8, 11-15, and 18-43 are now pending.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1, 4-8, 11-15, and 18-43 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kennedy et al. (U.S. 6,047,290) in view of Hillier et al. (*Introduction to Operations Research*).

As per claim 1, Kennedy et al. discloses a method for generating a supply chain plan, comprising:

accessing data describing a supply chain network comprising a plurality of buffers, each buffer being operable to store a plurality of items and associated with a corresponding time variable, the supply chain network constrained by a constraint (See figure 1, column 1, lines 39-50, column 2, lines 24-35, 39-52, and 57-64, column 3, lines 20-45, column 6, lines 15-25, wherein data is accessed associated with a supply chain. Buffers are used to store items (i.e. resources, etc.) and associated time values (i.e. delivery time, timing), wherein the supply chain network is restricted by the amount of supply of items available);

using an algorithm for the supply chain network (See column 1, lines 39-65, column 2, lines 25-32 and 55-65, and column 3, lines 25-40, wherein planning algorithms are used on the supply chain network);

calculating an optimized supply chain plan, the optimized supply chain plan describing a quantity of items at each buffer for at least one time value of the corresponding time variable (See figure 2, column 2, lines 39-65, and column 3, lines 7-32 and 40-65, column 5, lines 40-60, column 6, lines 1-15, and column 7, lines 30-50, wherein an optimized supply chain is produced by the planning system, where a quantity of items is described for each buffer based on time values); and

adjusting the optimized supply chain plan to satisfy the constraint (See column 3, lines 15-45, column 5, lines 35-60, column 7, lines 30-50, and column 8, lines 5-20, wherein the supply chain is adjusted to satisfy the limited resources/production capabilities), wherein adjusting the optimized supply chain comprises:

repeating the following until a last upstream buffer is reached (See figure 2):
selecting a buffer (See figure 2, column 3, lines 55-67, column 6, lines 54-67, column 7,
lines 15-35, wherein a buffer is analyzed);

adjusting at least one time value of the time variable of the selected buffer to satisfy the constraint (See figure 2, column 3, lines 1-24 and 35-45, column 5, lines 20-30 and 42-60, column 6, lines 1-10, wherein priority and due date associated with each buffer is adjusted); and proceeding to a next upstream buffer (See figure 2, column 6, lines 54-67, column 7, lines 15-35, wherein the decisions propagate upstream); and

repeating the following until a last downstream buffer is reached (See figure 2):

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selecting a buffer (See figure 2);

planning production to supply the items to the selected buffer at the adjusted time value (See figure 2, column 3, lines 35-45, column 4, lines 48-65, column 5, lines 35-50, column 7, lines 30-65, wherein a production plan is based on downstreaming and time values are adjusted based on this plan); and

proceeding to a next downstream buffer (See figure 2, column 8, line 55-column 9, line 6).

However, Kennedy et al. does not expressly disclose that the algorithm used for the supply chain network is a generated linear programming problem, approximating this linear programming problem by discretizing the time variables of the buffers to yield a plurality of discretized time variables and by relaxing the constraint to yield a relaxed constraint, or calculating an optimized supply chain plan for the approximated linear programming problem.

Hillier et al. using a linear programming program, approximating this problem using discretized variables to yield a plurality of discretized variables and by relaxing the constraint to yield a relaxed constraint (See page 511, section 1, page 512, section 1, page 513, sections 1-2, page 517, section 1, wherein finite variables are used in an programming problem. In order to increase the ease of solving the problem, a linear programming (LP) relaxation problem is used, wherein a constraint of the problem is relaxed). Hillier et al. further discloses calculating an optimized solution supply plan for the approximated linear programming problem (See page 513, section 1-2, page 514, page 517, page 519, section 1, wherein the optimal solution is derived. See page 25, section 1, page 26, section 1, page 67, section 1, wherein a supply plan is considered).

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Both Hillier et al. and Kennedy et al. are concerned with supplying limited resources among competing activities (i.e. supplying customers) is the best possible way. Kennedy et al. discloses building a model of this supply problem, the model including items that flow through the supply chain and buffers that model the flow of these items, the input into buffers being referred to as producers and the output flows from buffers referred to as consumers. A planning system and algorithms are used to analyze this inflow and outflow of data to obtain an optimal supply chain plan. It would have been obvious to one of ordinary skill in the art at the time of the invention to use LP relation techniques (and branch and bound techniques) in order to increase the ease of obtaining an optimal solution by creating a model that allows one to divide and conquer by dividing a large problem into its smaller subproblems and conquering these subproblems individually. See page 515, sections 1 and 2, and page 517, of Hillier et al. See also figure 2, column 3, lines 40-60, and column 7, lines 30-50, which describes analyzing the model in pieces through upstreaming and downstreaming.

As per claim 4, Kennedy et al. teaches wherein adjusting the optimized supply chain plan comprises adjusting at least one time value of a time variable of at least one buffer to satisfy a constraint (See column 3, lines 15-45, column 5, lines 35-60, column 7, lines 30-50, and column 8, lines 5-20, wherein a time value associated with a group of consumers (i.e. delivery) is adjusted). However, Kennedy et al. does not expressly disclose satisfying a lead time constraint.

Hillier et al. does not expressly disclose a lead time constraint.

Kennedy et al. discloses time constraints as well as using a model with buffers and a planning engine to manage safety stocks, safety times and timing of delivering items to consumers. These aspects (i.e. safety times and timing) are controlled by flow policies. It would

have been obvious to one of ordinary skill in the art at the time of the invention to include lead time in a safety time aspect in order to increase the user's control over how the planning is performed by including aspects, such as safety time and lead time, to meet deadlines set by the user. See column 1, lines 30-32 and 50-65, of Kennedy et al.

As per claim 5, Kennedy et al. teaches wherein adjusting the optimized supply chain plan comprises adjusting at least one time value of a time variable of at least one buffer to satisfy a feasible time constraint (See column 3, lines 15-45, column 5, lines 35-60, column 7, lines 30-50, and column 8, lines 5-20, wherein a time value associated with a group of consumers (i.e. delivery) is adjusted to make supplying the demand feasible).

As per claim 6, Kennedy et al. discloses wherein adjusting the optimized supply chain plan comprises adjusting a quantity of items of at least one buffer to satisfy a lot constraint (See column 2, lines 55-65, column 3, lines 15-45, column 5, lines 35-60, column 7, lines 30-50, and column 8, lines 5-20, wherein the quantity supplied at a given time is adjusted (i.e. only supplying 9 instead of 10) in order to satisfy restrictions on supply and manage lot sizes. Flow policies dictate these restrictions).

As per claim 7, Kennedy et al. discloses adjusting the optimized supply chain plan comprises adjusting a quantity of items of at least one buffer to satisfy a capacity constraint (See column 2, lines 55-65, and column 6, lines 30-50, wherein safety stock is discussed and managing flow rules to assure that a safety stock amount is able to be produced).

As per claim 8, Kennedy et al. teaches a system for generating a supply chain plan, comprising:

database operable to store data describing a supply chain network comprising a plurality of buffers, each buffer being operable to store a plurality of items and associated with a corresponding time variable, the supply chain network constrained by a constraint (See figure 1, column 1, lines 39-50, column 2, lines 24-35, 39-52, and 57-64, column 3, lines 20-45, column 6, lines 15-25, wherein data is accessed associated with a supply chain. Buffers are used to store items (i.e. resources, etc.) and associated time values (i.e. delivery time, timing), wherein the supply chain network is restricted by the amount of supply of items available);

a planning system optimizer coupled to the database and operable to:

using an algorithm for the supply chain network (See figure 1, column 1, lines 39-65, column 2, lines 25-32 and 55-65, and column 3, lines 25-40, wherein planning algorithms are used on the supply chain network);

calculating an optimized supply chain plan, the optimized supply chain plan describing a quantity of items at each buffer for at least one time value of the corresponding time variable (See figure 2, column 2, lines 39-65, and column 3, lines 7-32 and 40-65, column 5, lines 40-60, column 6, lines 1-15, and column 7, lines 30-50, wherein an optimized supply chain is produced by the planning system, where a quantity of items is described for each buffer based on time values); and

a heuristic solver coupled to the database and operable to adjusting the optimized supply chain plan to satisfy the constraint (See column 3, lines 15-45, column 5, lines 35-60, column 7, lines 30-50, and column 8, lines 5-20, wherein the supply chain is adjusted to satisfy the limited resources/production capabilities through successive stages), wherein the solver is operable to adjust the optimized supply chain plan by:

repeating the following until a last upstream buffer is reached (See figure 2): selecting a buffer (See figure 2, column 3, lines 55-67, column 6, lines 54-67, column 7, lines 15-35, wherein a buffer is analyzed);

adjusting at least one time value of the time variable of the selected buffer to satisfy the constraint (See figure 2, column 3, lines 1-24 and 35-45, column 5, lines 20-30 and 42-60, column 6, lines 1-10, wherein priority and due date associated with each buffer is adjusted); and proceeding to a next upstream buffer (See figure 2, column 6, lines 54-67, column 7, lines 15-35, wherein the decisions propagate upstream); and

repeating the following until a last downstream buffer is reached (See figure 2): selecting a buffer (See figure 2);

planning production to supply the items to the selected buffer at the adjusted time value (See figure 2, column 3, lines 35-45, column 4, lines 48-65, column 5, lines 35-50, column 7, lines 30-65, wherein a production plan is based on downstreaming and time values are adjusted based on this plan); and

proceeding to a next downstream buffer (See figure 2, column 8, line 55-column 9, line 6).

However, Kennedy et al. does not expressly disclose that the algorithm used for the supply chain network is a generated linear programming problem, approximating this linear programming problem by discretizing the time variables of the buffers to yield a plurality of discretized time variables and by relaxing the constraint to yield a relaxed constraint, or calculating an optimized supply chain plan for the approximated linear programming problem.

Hillier et al. using a linear programming program, approximating this problem using discretized variables to yield a plurality of discretized variables and by relaxing the constraint to yield a relaxed constraint (See page 511, section 1, page 512, section 1, page 513, sections 1-2, page 517, section 1, wherein finite variables are used in an programming problem. In order to increase the ease of solving the problem, a linear programming (LP) relaxation problem is used, wherein a constraint of the problem is relaxed). Hillier et al. further discloses calculating an optimized solution supply plan for the approximated linear programming problem (See page 513, section 1-2, page 514, page 517, page 519, section 1, wherein the optimal solution is derived. See page 25, section 1, page 26, section 1, page 67, section 1, wherein a supply plan is considered).

Both Hillier et al. and Kennedy et al. are concerned with supplying limited resources among competing activities (i.e. supplying customers) is the best possible way. Kennedy et al. discloses building a model of this supply problem, the model including items that flow through the supply chain and buffers that model the flow of these items, the input into buffers being referred to as producers and the output flows from buffers referred to as consumers. A planning system and algorithms are used to analyze this inflow and outflow of data to obtain an optimal supply chain plan. It would have been obvious to one of ordinary skill in the art at the time of the invention to use LP relation techniques (and branch and bound techniques) in order to increase the ease of obtaining an optimal solution by creating a model that allows one to divide and conquer by dividing a large problem into its smaller subproblems and conquering these subproblems individually. See page 515, sections 1 and 2, and page 517, of Hillier et al. See

also figure 2, column 3, lines 40-60, and column 7, lines 30-50, which describes analyzing the model in pieces through upstreaming and downstreaming.

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Claims 11-14 recite equivalent limitations to claims 4-7, respectively, and are therefore rejected using the same art and rationale as set forth above.

Claims 15 and 18-21 recite equivalent limitations to claims 1 and 4-8, respectively, and are therefore rejected using the same art and rationale as set forth above.

Claim 22 recites equivalent limitations to claim 1 and is therefore rejected using the same art and rationale as set forth above.

Claim 23 recites equivalent limitations to claim 1 and is therefore rejected using the same art and rationale as set forth above.

As per claim 24, Kennedy et al. discloses the optimized supply chain plan describing the quantity of items for each buffer includes a list of producers operable to supply the items to each buffer (See figure 2, column 2, lines 39-65, and column 3, lines 7-32 and 40-65, column 5, lines 40-60, column 6, lines 1-15, and column 7, lines 30-50, wherein an optimized supply chain is produced by upstream and downstream planning, where producers are assigned to buffers to supply the items to the buffers); and

the method further comprises generating an order plan by planning production to supply the quantity of items to each buffer according to the list of producers associated with the buffer (See figure 2, abstract, column 1, lines 39-55, column 2, lines 39-56, column 3, lines 15-40, wherein a production plan is generated where producers are associated with buffers).

As per claim 25, Kennedy et al. teaches wherein generating the order plan comprises repeating the following until a last upstream buffer is reached:

selecting a buffer that requires a quantity of items (See figure 2, column 2, lines 38-65, column 3, lines 3-40, column 6, lines 22-29 and 40-53, wherein a buffer is selected);

planning production to supply the quantity of items to the selected buffer using at least some of the producers from the list of producers associated with the buffer (See figure 2, column 1, lines 40-65, column 2, lines 46-65, column 3, lines 8-30, column 6, lines 22-29 and 40-53, wherein a supply plan is produced); and

proceeding to a next upstream buffer (See figure 2, column 3, lines 35-55, column 6, lines 54-67, column 7, lines 15-35, wherein planning is propagated upstream).

As per claim 26, Kennedy et al. discloses wherein generating the order plan comprises repeating the following until production to supply a quantity of items to a buffer is planned:

selecting a producer from the list of producers associated with the buffer (See figure 2, column 2, lines 38-65, column 3, lines 3-40, column 6, lines 22-29 and 40-53, wherein a producer is selected from multiple producers based on ability to supply the buffer);

planning production to supply at least some of the items to the buffer using the producer (See figure 2, column 1, lines 40-65, column 2, lines 46-65, column 3, lines 8-30, column 6, lines 22-29 and 40-53, wherein a supply plan is produced);

determining a remaining quantity of items required by the buffer (See column 2, line 65-column 3, line 15 and lines 25-40, column 4, lines 48-65, column 5, lines 55-67, column 7, lines 1-30, wherein quantity remaining is determined); and

proceeding to a next producer on the list (See column 1, lines 50-65, column 3, lines 25-40, column 6, lines 20-30 and 40-52, column 8, lines 30-41, wherein a next producer is used to supply the items).

As per claim 27, Kennedy et al. teaches wherein generating the order plan comprises repeating the following until production to supply a quantity of items to a buffer is planned:

selecting a producer from the list of producers associated with the buffer (See figure 2, column 2, lines 38-65, column 3, lines 3-40, column 6, lines 22-29 and 40-53, wherein a producer is selected from multiple producers based on ability to supply the buffer);

planning production to supply at least some of the quantity of items to the buffer using the producer (See figure 2, column 1, lines 40-65, column 2, lines 46-65, column 3, lines 8-30, column 6, lines 22-29 and 40-53, wherein a supply plan is produced);

proceeding to a next producer on the list if there is a next producer (See column 1, lines 50-65, column 3, lines 25-40, column 6, lines 20-30 and 40-52, column 8, lines 30-41, wherein a next producer is used to supply the items); and

planning production regardless of the list if there is no next producer (See column 3, lines 25-40, column 7, lines 30-50, column 8, lines 5-16 and 30-41, wherein production is planned to make consumer delivery late when there is no next producer).

As per claim 28, Kennedy et al. teaches wherein generating the order plan comprises repeating the following if a quantity of items cannot be supplied to a buffer by a deadline, until the quantity of items for the buffer is planned:

selecting a producer from the list of producers associated with the buffer, the producers operable to supply the items to the buffer after the deadline (See column 3, lines 25-40, column 7, lines 30-50, column 8, lines 5-16 and 30-52, wherein producers are selected to make delivery of the item after the due date);

planning production to supply at least some of the quantity of items to the buffer using the selected producer (See column 3, lines 25-40, column 7, lines 30-50, column 8, lines 5-16 and 30-52, wherein producers are selected to make delivery of the item after the due date); and proceeding to a next producer on the list (See column 1, lines 50-65, column 3, lines 25-40, column 6, lines 20-30 and 40-52, column 8, lines 30-41, wherein a next producer is used to supply the items).

As per claim 29, Kennedy et al. discloses wherein generating the order plan comprises repeating the following if a quantity of items cannot be supplied to a buffer by a deadline, until the quantity of items for the buffer is planned:

selecting a supply time according to the list of producers associated with the buffer, the producers operable to supply the items to the buffer at one or more supply times after the deadline (See column 2, lines 55-65, column 3, lines 25-40, column 7, lines 30-50, column 8, lines 5-16 and 40-67, wherein timing associated with producers is selected, wherein times after due dates are utilized);

planning production to supply at least some of the quantity of items to the buffer using a producer operable to supply the items at the selected supply time (See column 1, lines 40-65, column 3, lines 25-40, column 7, lines 30-50, column 8, lines 5-16 and 30-52, wherein a supply plan is produced to supply items at the specified time); and

proceeding to a next supply time (See column 3, lines 25-40, column 7, lines 30-50, column 8, lines 5-16 and 40-67, wherein a next supply time (a late time) is selected).

Claim 30 recites equivalent limitations to claim 24 and is therefore rejected using the same art and rationale as set forth above.

Claims 31-35 recite equivalent limitations to claims 25-29, respectively, and are therefore rejected using the same art and rationale as set forth above.

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Claims 36-41 recite equivalent limitations to claims 24-29, respectively, and are therefore rejected using the same art and rationale as set forth above.

Claim 42 recites equivalent limitations to claim 30 and is therefore rejected using the same art and rationale as set forth above.

Claim 43 recites equivalent limitations to the combination of claims 24 and 26, and is therefore rejected using the same art and rationale as set forth above.

Response to Arguments

4. Applicant's arguments with regards to the rejections based on Kennedy et al. (U.S. 6,047,290) in view of Hillier et al. (*Introduction to Operations Research*) have been fully considered, but they are not persuasive. In the remarks, Applicant (1) argues that Kennedy et al. and Hillier et al. (1) do not separately or in combination teach all the limitations of claim 1 and does not specifically teach adjusting an optimized supply chain plan by repeating the steps of selecting a buffer, adjusting a quantity of items or a time value, and proceeding to a next upstream buffer until a last upstream buffer is reached, and also repeating the steps of selecting a buffer, planning to either supply items at the adjusted time value or supply the adjusted number of items, and proceed to a next downstream buffer until a last downstream buffer is reached and (2) sets forth case law concerning the legal standard for obviousness rejections under 35 USC § 103.

In response to argument (1), Examiner points out that Applicant's arguments state broadly that Kennedy and Hillier do not teach claim 1 and further do not teach the limitations

amended into claim 1 in the current communications, without specifically stating why either reference does not specifically meet the claim limitations. Therefore, Applicant's arguments fail to comply with 37 CFR 1.111(b) because they amount to a general allegation that the claims define a patentable invention without specifically pointing out how the language of the claims patentably distinguishes them from the references.

In response to argument (2), Applicant merely cites case law without specifically stating what is flawed in the 35 USC § 103 rejections established by the Examiner. Therefore, Examiner is not clear as to what specific piece in the legal standard for obviousness rejections her rejection does not satisfy since Applicant has not specifically pointed out how here logic is flawed. Therefore, Examiner maintains that she has established a prima facie case of obviousness since (1) there is a suggestion and motivation to combine (increase the ease of obtaining an optimal solution by creating a model that allows one to divide and conquer by dividing a large problem into its smaller subproblems and conquering these subproblems individually. See page 515, sections 1 and 2, and page 517, of Hillier et al. See also figure 2, column 3, lines 40-60, and column 7, lines 30-50, which describes analyzing the model in pieces through upstreaming and downstreaming, (2) there is reasonable expectation of success (), and (3) the prior art references when combined do teach and suggest all the claim limitations (as asserted above, which is not properly challenged by the applicant in the current response).

Conclusion

THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Braun (U.S. 6,341,266) discloses inventory considerations in a multilevel distribution system, which is represented as a network with consumption and production nodes, and using linear programming on the system.

Friedland et al. (U.S. 7,003,475) discloses allocating resources to jobs while considering nodes, linear programming, and heuristic approaches.

Moore (U.S. 2002/0143,603) discloses an optimization model that utilizes nodes and information concerning demand.

Cheng et al. (U.S. 6,006,192) discloses Linear programming and heuristic approaches for production planning reasons.

Shetty (U.S. 6,904,421) discloses a supply chain implementation of a traveling salesperson problem, where different approaches are discussed such as linear programming, heuristics, etc.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Beth Van Doren whose telephone number is (571) 272-6737. The examiner can normally be reached on M-F, 8:30-5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tariq Hafiz can be reached on (571) 272-6729. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

bvd

August 14, 2006